

# **CNC Milling Programmer/Setter**

Job Title – CNC Milling Programmer/Setter

Location / department – Milling department

Reporting to – General Manager

Company: Rotec Engineering Group

Salary: Negotiable

Hours: 40hrs various shifts Nights & Weekends

Holiday: 28 Days Inc bank holidays and company shutdowns.

#### **Progression**

Looking for a driven candidate to join our growing business as a CNC Programmer/setter mastering all areas of Programming, setting and operating of CNC milling machines and robots.

The position offers fantastic opportunities for individuals who are able to demonstrate the ability to program and operate the CNC mills/lathes and robots. In return those who have the want and drive to succeed will be provided with the opportunity to progress into senior management level.

#### Job Purpose

Working for a busy sub contract engineering company, you will be supporting and developing the growing section of our milling division, with robot integration, this is a permanent position offering a lot of progression and growth.

#### Key Activities to be developed

- Programme/Set and Operate 3, 4 and 5 axis milling machines, and potentially lathes.
- Feedback to design engineers and setters, suggesting improvements to make parts easier to manufacture, improve quality, accelerate performance and get things done on time
- Responsible for keeping machines clean and in perfect condition
- Confer with suppliers to select and apply suitable cutting tools ensuring efficient manufacturing
- Responsible for quality and full conformity to the drawings/3D CAD models, eager to produce the best possible quality
- Liaise closely and support the sales team, updating them of any order issues.
- To be able to use manual machinery such as lathe and milling machines
- To be able to work as part of a small team inspecting own work and that of others within the section.
- Have an excellent eye for detail with good use of hand tools to deburr own work.
- To maintain Engineering tolerances and be able to adjust the machine accordingly.

#### **Other responsibilities**

- Health, Safety & Environmental procedures
- House keeping
- Liaising with Production Control and Customers

# **Directly Supervised**

General Manager

### Education, Experience / Qualifications

- Proficient in programmer using Fanuc controls
- At least 3 years Setting experience

### Personal Characteristics

- Competitive in Nature
- Analytical
- Enthusiastic.
- Organized
- Flexible approach.
- Excellent communication skills.
- Problem solving ability.
- Commercially aware.
- Self motivating.
- Proactive attitude.

This is not an exhaustive list, and should be used as a general guide to the type of person required to be successful in this job.